



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-636-014
Job Sheet 184660



Part No: D350-636-014

Job Qty: 1 ea

Part Name: Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEETS 1,3,7,11 IPP Rev:I 02.09.25 IPP Rev:J 06-03-23 As per Rev D IPP Rev:K 06-07.13 As per dsi9343 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verf:EC IPP Rev:M 08-04-22 DD verified:EC IPP Rev:N 08-09-23 revF DD verified:ec IPP Rev:O 09-02-06 per PAR09-010 DD verf:EC IPP Rev:P 10.06.22 revise seq110 DD verf:EC IPP Rev:Q 10.10.01 as per IIN revH DDverf:EC IPP REV:R 13.08.27 PER ECN13-594 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/8/18	0.00	0.00	Start Up Skid tubes-1		m6h
110	Skid tubes	1 pcs		11/8/18	0.00	4.73	Skid tubes-1		m6h
120	QC	1 pcs		11/8/18	0.00	0.00	QC10		38 DAS
130	QC	1 pcs		11/8/18	0.00	0.00	QC5		9-89 38
140	HandFinish	1 pcs		11/8/18	0.00	1.00	HandFinish1		D.R. 18/10/29
150	QC	1 pcs		11/8/18	0.00	0.00	QC7-2		m6h
160	Skid tubes	1 pcs		11/8/18	0.00	4.73	Skid tubes-1		m6h
170	QC	1 pcs		11/8/18	0.00	0.00	QC10		38 DAS
180	QC	1 pcs		11/8/18	0.00	0.00	QC5		9-89 38
190	HandFinish	1 pcs		11/8/18	0.00	1.00	HandFinish2		D.R. 18/11/20
200	SprayPaint	1 pcs		11/8/18	0.00	1.22	Spray Paint		NR 1X Rev 06 28/18
210	QC	1 pcs		11/8/18	0.00	0.00	QC14		38 DAS
230	HandFinish	1 pcs		11/8/18	0.00	1.00	HandFinish4		BE 18-11-28
240	QC	1 pcs		11/8/18	0.00	0.00	QC5		NOV 07 2018
250	Packaging	1 pcs		11/8/18	0.00	0.00	Packaging1-3		NOV 08 2018
260	QC	1 pcs		11/8/18	0.00	0.00	QC4		9-89
270	Packaging	1 pcs		11/8/18	0.00	0.00	Packaging3-1		9-89
275	DC	1 pcs		11/8/18	0.00	0.00	DC		
280	QC21-FG	1 Ea		11/8/18	0.00	0.00	QC21		

Part Op 110 - 1- Pick D2600-3 Bent Drill pilot holes as per Dwg D2750 sheet 4 (D2750-4 details). Drill using drill Jig DT8150 & Descriptions: DT8864A for second side only DT8864B for first side (detail B) 4- Locate DT8329 off of blade fitting bolt holes and drill pilot holes for blade fitting. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 7- Open up holes of Detail A-A to 0.297" (total of 2 holes per side)

160 - 1-Open up holes using hole saw on section BE-BE 0.500" (4 per side) as per dwg D2750 3-Open up holes using uni-bit of Detail AB and ground handling to 0.625" (total of 8 holes per side) as per dwg D2750. 4-Chamfer holes of section BE-BE, BC-BC, AB and ground handling (welding instructions on sheet 11) (welding instructions on sheet 11) 9-Spot face ground handling holes (total of 4 places per side) as per dwg D2750

180 - ***VERIFY C'BOARD IS GOOD***

190 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

200 - 1- PRIME AS PER DWG AND QSI 005 4.2

210 - Inspect for foreign object per QSI 024

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Site ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	
Date: _____		Step #: _____		MRB (QSI042) Approval	
Description Work Order Deviation				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No ☐ Oper ☐ Offset/ ☐ Supplier ☐ Training ☐ Use for Test ☐ Poor Informa ☐ Rushing ☐ Product Improve ☐ Process Improv ☐ Manufacturing Proce ☐ Past Due		☐ Surge ☐ Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
		☐ OTHER : _____			

19/83
 230 - 1-Install inserts as per dwg D2750 2-assemble o'ring as per dwg D3492 and apply o'ring lube 3-Assemble tube hardware as per dwg D2750 sikaflex batch: M138943 4-Inspect For Foreign Objects 5-Install blade fitting D3488-041 wearshoe 6-Assemble o'ring to plug as per dwg D3492 and apply o'ring lube 7-Coat all exposed fasteners with "LPS Procyon" batch: M133690
 270 - Package as per PPP D350-636-014 LOCATION: FG072
 275 - Photocopy blue file and type labels per PPP D350-636-014 CHG 007

DAS 8-89
 21
 2-89

must stay at CHG007
 Chgoof
 See attachment

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-BENT-RH	Extrusion Bent RH	1 Ea (1 ea)	90-Start up Operation	S081485
D2739	350 I-Beam	1 Ea (1 ea)	160-Skidtubes	S102014
D2743	Crossbolt Spacer	8 Ea (8 ea)	160-Skidtubes	S090612 x1 S122933 x7
D2744	Cap	1 Ea (1 ea)	160-Skidtubes	S060499
D3490-1	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	S082748
D3490-5	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	P120522 x3 F158391 x2
ALS4-1032-225	Rivnut	38 Ea (38 ea)	230-HandFinish	S058138
AN3C5A	Bolt	34 Ea (34 ea)	230-HandFinish	S695214
AN3C6A	Bolt	4 Ea (4 ea)	230-HandFinish	S049457
AN6C44A	Bolt	4 Ea (4 ea)	230-HandFinish	S006333
AN8C35A	Bolt	1 Ea (1 ea)	230-HandFinish	S103997
D2745	Bushing	8 Ea (8 ea)	230-HandFinish	S091818
D3488-042	Blade Fitting RH	1 Ea (1 ea)	230-HandFinish	S093460
D3492-1	Plug	8 Ea (8 ea)	230-HandFinish	S107238
D3492-5	Plug	8 Ea (8 ea)	230-HandFinish	S102651
D3535-25	Wearplate Center	1 Ea (1 ea)	230-HandFinish	S097987
D3536-25	Gasket Center	1 Ea (1 ea)	230-HandFinish	S115017
D3537-1	Wearpad	3 Ea (3 ea)	230-HandFinish	S081682
D3631-1	Washer	8 Ea (8 ea)	230-HandFinish	S058407
D3791-1	Wearpad	1 Ea (1 ea)	230-HandFinish	S098665
D3793-1	Wearplate Fwd	1 Ea (1 ea)	230-HandFinish	S089345
D3793-3	Wearplate Aft	1 Ea (1 ea)	230-HandFinish	S089448
D3794-1	Gasket Fwd	1 Ea (1 ea)	230-HandFinish	S108630
D3794-3	Gasket Aft	1 Ea (1 ea)	230-HandFinish	S099637
MS21043-6	Nut	4 Ea (4 ea)	230-HandFinish	S058146
MS21083C8	Nut	1 Ea (1 ea)	230-HandFinish	S090633
NAS1149C0332R	Washer	38 Ea (38 ea)	230-HandFinish	S089465
NAS1149C0832R	Washer	1 Ea (1 ea)	230-HandFinish	S076017-2
NAS1515H3L	Washer	4 Ea (4 ea)	230-HandFinish	S089559
NAS1611-005	O-Ring	8 Ea (8 ea)	230-HandFinish	S077657
NAS1611-010	O-Ring	8 Ea (8 ea)	230-HandFinish	S106792
AN8C21A	Bolt	2 Ea (2 ea)	250-Packaging	S099574
D2741	Replacement Blade	1 Ea (1 ea)	250-Packaging	S068565
D3493-1	Washer	2 Ea (2 ea)	250-Packaging	S120813
MS21083C8	Nut	2 Ea (2 ea)	250-Packaging	S083551
NAS1149D0863J	Washer	2 Ea (2 ea)	250-Packaging	S089248

M.U. 006325

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2600-3-BENT-RH	1	15	0
160-Skidtubes	D2739	1	12	0
	D2743	8	7	0
	D2744	1	34	0
	D3490-1	4	67	0
	D3490-5	4	24	0
230-HandFinish	ALS4-1032-225	38	1,841	0
	AN3C5A	34	1,715	0
	AN3C6A	4	221	0
	AN6C44A	4	136	0
	AN8C35A	1	45	0
	D2745	8	91	0
	D3488-042	1	5	0
	D3492-1	8	98	0
	D3492-5	8	139	0
	D3535-25	1	19	0
	D3536-25	1	30	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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OTHER : _____																									

250-Packaging	D3537-1	3	267	0
	D3631-1	8	515	0
	D3791-1	1	26	0
	D3793-1	1	21	0
	D3793-3	1	21	0
	D3794-1	1	22	0
	D3794-3	1	32	0
	MS21043-6	4	179	0
	MS21083C8	1	175	0
	NAS1149C0332R	38	3,762	0
	NAS1149C0832R	1	396	0
	NAS1515H3L	4	455	0
	NAS1611-005	8	243	0
	NAS1611-010	8	703	0
	AN8C21A	2	99	0
	D2741	1	62	0
	D3493-1	2	11	0
	MS21083C8	2	175	0
	NAS1149D0863J	2	95	0

Part Specifications

Specifications could not be found.

Plex 10/15/18 3:14 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
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Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

QTY -041	QTY -042	QTY -043	QTY -044	PART NUMBER	DESCRIPTION
X				D2750-041	350 SKIDTUBE ASSEMBLY, LH
	X			D2750-042	350 SKIDTUBE ASSEMBLY, RH
		X		D2750-043	350 SKIDTUBE ASSEMBLY, LH
			X	D2750-044	350 SKIDTUBE ASSEMBLY, RH
1	1	1	1	D2739	WEB
8	8	8	8	D2743	SPACER
1	1	1	1	D2744	CAP
8	8	8	8	D2745	BUSHING
1				D2750-1	SKIDTUBE WELDMENT, LH
	1			D2750-2	SKIDTUBE WELDMENT, RH
		1		D2750-3	SKIDTUBE WELDMENT, LH
			1	D2750-4	SKIDTUBE WELDMENT, RH
1		1		D3488-041	BLADE FITTING, LH
	1		1	D3488-042	BLADE FITTING, RH
4	4	4	4	D3490-1	SPACER
4	4			D3490-3	SPACER
		4	4	D3490-5	SPACER
8	8	8	8	D3492-041	PLUG ASSEMBLY
8	8			D3492-043	PLUG ASSEMBLY
		8	8	D3492-045	PLUG ASSEMBLY
1	1	1	1	D3535-25	WEARSHOE
1	1	1	1	D3536-25	GASKET
3	3	3	3	D3537-1	WEARPAD
8	8	8	8	D3631-1	WASHER
1	1	1	1	D3791-1	WEARPLATE
1	1	1	1	D3793-1	WEARSHOE
1	1	1	1	D3793-3	WEARSHOE
1	1	1	1	D3794-1	GASKET
1	1	1	1	D3794-3	GASKET
38	38	38	38	ALS4-1032-225	INSERT (OR ALS7-1032-225, AKS4-1032-225, AELS-1032-225)
34	34	34	34	AN3C5A	BOLT
4	4	4	4	AN3C6A	BOLT
4	4	4	4	AN6C44A	BOLT
1	1	1	1	AN8C35A	BOLT
38	38	38	38	AN960C10L	WASHER
1	1	1	1	AN960C816L	WASHER
4	4	4	4	MS21043-6	NUT
1	1	1	1	MS21083C8	NUT
4	4	4	4	NAS1515H3L	WASHER

GENERAL NOTES:

- MATERIAL: MAKE D2750-1/-2/-3/-4 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB.
STANDARD: PRIME (REF. 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2
OPTIONAL: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D2750-041/-042/-043/-044 = 26.5 LBS
- WELD PER DART QSI 004
- INSTALL ALS4-1032-225 INSERTS AFTER FINISH AS INDICATED. DRILL 'F' SIZE HOLES ($\phi 0.297$) FOR WEARSHOE INSERTS
- FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:
MINIMUM YIELD TENSILE STRENGTH = 35 KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
- COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF
FINISH WITH MEK DEGREASER.
- SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

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WORK ORDER
NO. 184660 MJS
1870-15

RELEASED
2013-08-13
WD

G	CORRECTED TOLERANCE ON $\phi 0.500$ THRU HOLE: IS +0.010/-0.000, WAS +0.100/-0.000 (ZN B3-4, B2-5); ADD VIEW TO CONTROL FWD BEND ORIENTATION (ZN D-1-4/S-6-7); UPDATED FINISH OPTIONS; INSIDE OF TUBE NO LONGER SPRAYED WITH LPS-3; REASON: PAR13-276 AND NCR13-2757	MB	13.07.11
F	INCORPORATE DSI 9413; QTY (3) D3537-1 WAS QTY (5) (ZN C8-1); D3791-1/-3 REPLACES D3535-13/-35 (ZN C8-1); D3794-1/-3 REPLACES D3536-13/-35 (ZN B8-1); ADD D3791-1 (ZN C8-1); WEARSHOE HOLES UNDER FWD/AFT SADDLE REMOVED (8 PL); WEARSHOE HARDWARE QTY UPDATED (ZN B8-1); D3488-041/-042 HARDWARE UPDATED (ZN C1-8, 9, 10, 11); ADD NOTE 12 AND 13 (ZN A6-1); REASON: REF. NCR 08-043	PH	08.07.16
E	CHANGE TO STAINLESS STEEL WEARPLATES; ADD RUBBER GASKETS; CHANGE INSERTS; ADD D3631-1; REMOVE QTY (38) NAS1515H3L; REMOVE QTY (10) NAS1515H3L; REMOVE D2741, QTY (2) AN960C816; REMOVE QTY (2) MS21083C8	CB	07.05.17
D	ADD HOLES AND SPACERS FOR APICAL FLOATS; INCORPORATE DEO 9133/9157	PH	06.01.05
C	ADD D2750-3/D2750-4; INCORPORATE D2738 AND D2740	CP	98.11.18
B	CHANGE MS24694-S293 TO AN8-16A	CP	98.09.01
A	NEW ISSUE	DS	98.04.16
REV.	DESCRIPTION	BY	DATE
DESIGN	MM		
DRAWN	MM		
CHECKED	MM		
MFG. APPR.	MM		
APPROVED	MM		
DE APPR.	MM		
DATE	13.07.11		

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KENT, WA

DRAWING NO.

D2750

REV. G

SHEET 1 OF 11

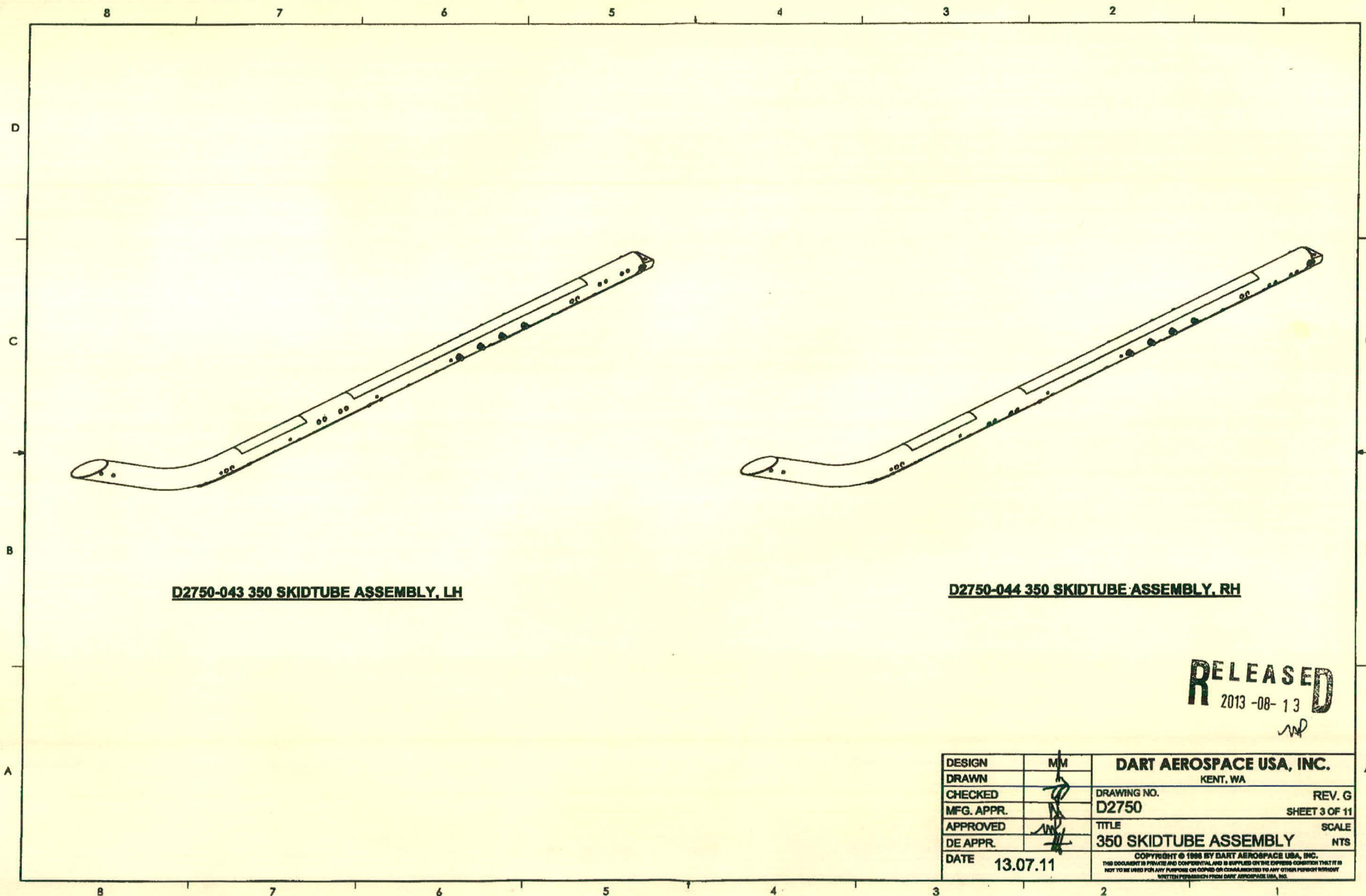
TITLE

350 SKIDTUBE ASSEMBLY

SCALE

NTS

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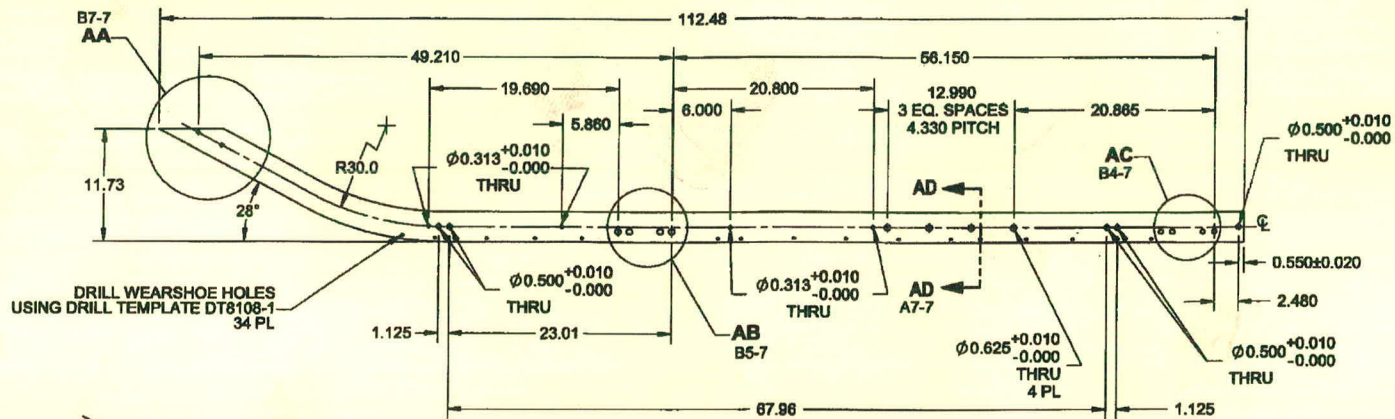


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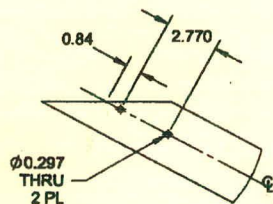
D2750-044 350 SKIDTUBE ASSEMBLY, RH

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2013-08-13
wp

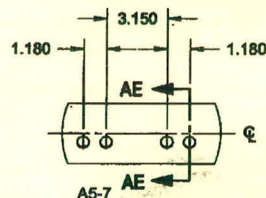
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MFG. APPR.	<i>[Signature]</i>	SHEET 3 OF 11	
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DE APPR.	<i>[Signature]</i>	350 SKIDTUBE ASSEMBLY	NTS
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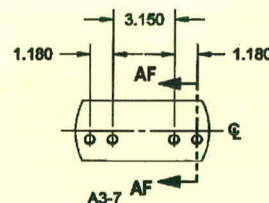
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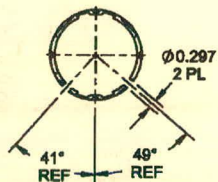
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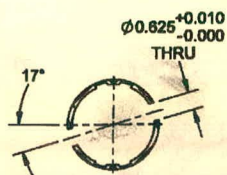
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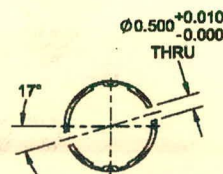
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SCALE 2X



SECTION AD-AD
SCALE 3X, 17 PL



SECTION AE-AE
SCALE 3X, 4 PL



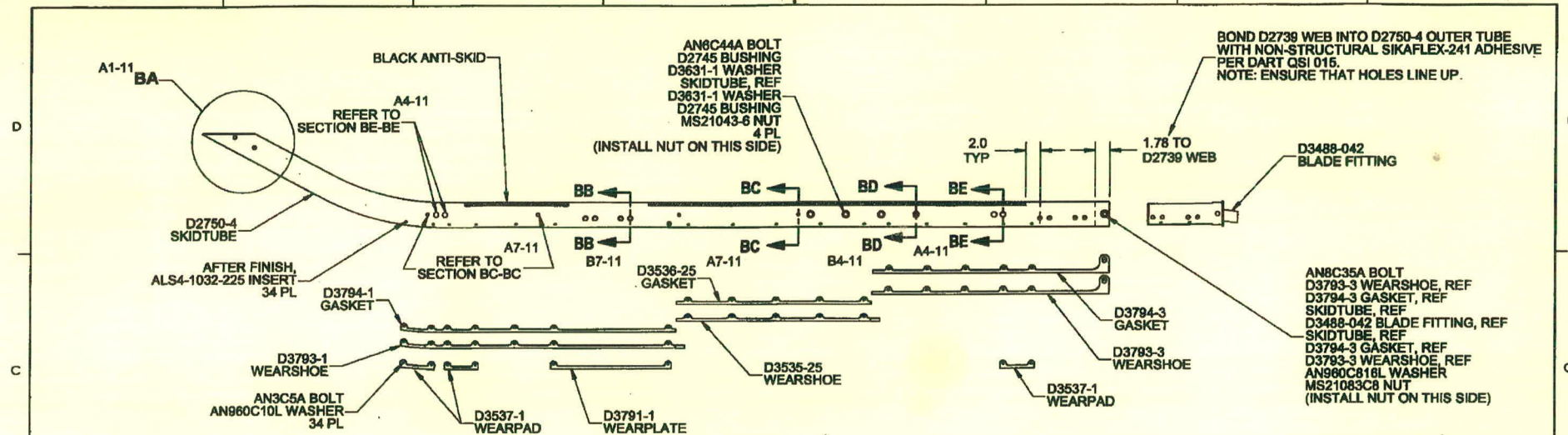
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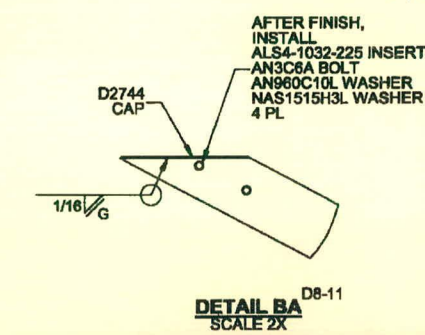
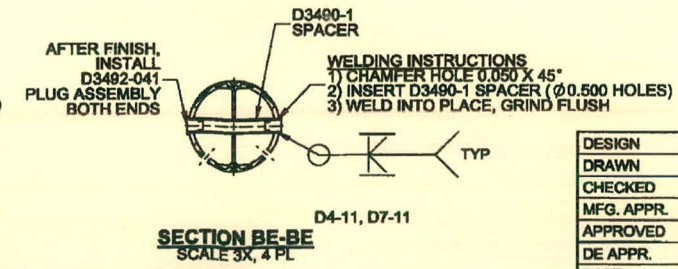
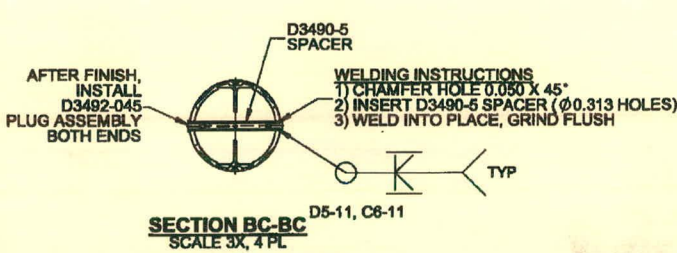
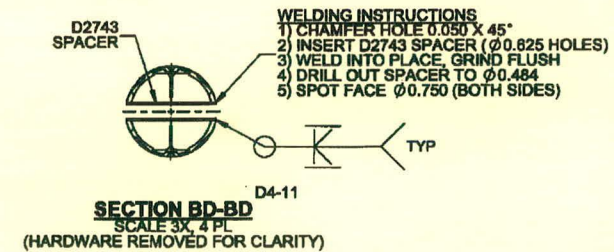
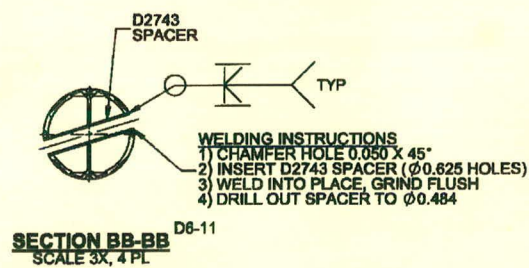
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8 7 6 5 4 3 2 1



D2750-044 350 SKIDTUBE ASSEMBLY, RH



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2013-08-13



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041598**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041598
PO Date: 11/5/18
Due Date: 11/8/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184660	D350-636-014	Skidtube RH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp. : TC STC SH99-7 Issue 2, FAA STC SR00646SE 15/10/28, EASA STC EASA.10033942 11/02/21, BRAZIL 2009S05-01 09/05/08 1- PRIME AS PER DWG AND QSI 005 4.2	Firmed	-	11/8/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
2	185413	D350-636-013	Skidtube LH, Std Wearplates, DART (Apical) Tri-Bag/Air Cruisers Float Comp. : TC STC SH99-7 Issue 2, FAA STC SR00646SE 15/10/28, EASA STC EASA.10033942 11/02/21, BRAZIL 2009S05-01 09/05/08 1- PRIME AS PER DWG AND QSI 005 4.2	Firmed	-	11/8/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
3	184426	D3391-023	PRIME AS PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: _____ PAINT AS PER DWG AND QSI005 4.2.2.4 PAINT: _____	Firmed	-	11/8/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
	184426			Firmed	-	11/8/18	1 pcs	0 pcs	1 pcs	\$225.00/pcs	\$225.00
Sub Total:							2	0	2		\$450.00
Grand Total:											\$900.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041598

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/5/18 2:30 PM dart.tsimiklis.chrisoula

PAGE 1 OF 1

Description: SKIDTUBE LH/RH, FLOAT COMPATIBLE

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

